

## CONTENTS

A review of advances in high-temperature corrosion.....	1
G. H. Meier (Pittsburgh, PA, U.S.A.)	
State of the art on high-temperature corrosion-resistant coatings.....	13
R. Mével (Châtillon, France)	
 <i>1. FUNDAMENTAL ASPECTS OF CORROSION BY HOT GASES</i>	
Fundamental aspects of corrosion by hot gases.....	25
P. Kofstad (Oslo, Norway)	
Internal sulphidation phenomena of heat-resistant alloys at low sulphur pressures.....	31
T. Narita and T. Ishikawa (Sapporo, Japan)	
The kinetics and mechanism of the sulfidation of Co-Mo alloys.....	39
B. Gleeson and D. L. Douglass (Los Angeles, CA, U.S.A.)	
Internal sulfidation of an Fe-6Al (at.%) alloy at 1173 K by FeS-alloy diffusion coupling.....	47
P. C. Patnaik and W. W. Smeltzer (Hamilton, Ontario, Canada)	
Oxidation of niobium aluminide NbAl <sub>3</sub> .....	55
M. Steinhorst and H. J. Grabke (Düsseldorf, F.R.G.)	
High-temperature chloridation of binary Fe-Cr alloys at 1000 °C.....	61
K. N. Strafford, P. K. Datta and G. Forster (Newcastle upon Tyne, U.K.)	
Diffusional growth of multiphase scales with variable composition.....	69
M. Danielewski (Cracow, Poland)	
Instabilité thermique au cours de l'oxydation d'un métal—modélisation.....	77
P. Boudier, M. Lallemand, J. P. Larpin and G. Bertrand (Dijon, France)	
Linear weight gain and parabolic oxide thickness variations <i>vs.</i> oxidation time: the signature of diffusion along two dimensions in Al <sub>2</sub> O <sub>3</sub> scale formed on $\beta$ -NiAl.....	83
D. Nicolas-Chaubet, C. Haut, C. Picard, F. Millot and A. M. Huntz (Orsay, France)	
The oxidation of molten aluminium.....	91
E. Bergsmark, C. J. Simensen and P. Kofstad (Oslo, Norway)	
Evidence for vacancy injection during the oxidation of iron.....	97
R. Francis and D. G. Lees (Manchester, U.K.)	
High temperature corrosion of iron in O <sub>2</sub> + 4%SO <sub>2</sub> /SO <sub>3</sub> at 500–800 °C.....	101
A. Holt and P. Kofstad (Oslo, Norway)	
Sulphide corrosion of pure and chromium-modified $\beta$ -NiAl intermetallic compound at high temperatures....	105
K. Godlewski, E. Godlewska, S. Mrowec and M. Danielewski (Cracow, Poland)	
Manganese sulphidation study with different sulphidizing agents over the temperature range 573–1223 K....	111
H. Buscail and J. P. Larpin (Dijon, France)	
Investigation of the corrosion mechanisms of nickel and nickel-based alloys in SO <sub>2</sub> -containing environments using an evolved gas analysis technique.....	117
W. J. Quadackers, A. S. Khanna, H. Schuster and H. Nickel (Jülich, F.R.G.)	
Mechanism of simultaneous sulphidation and oxidation of Fe-20Cr and Fe-20Cr-12Ni and the failure of protective chromia scales.....	123
R. Lobnig, H. P. Schmidt and H. J. Grabke (Düsseldorf, F.R.G.)	

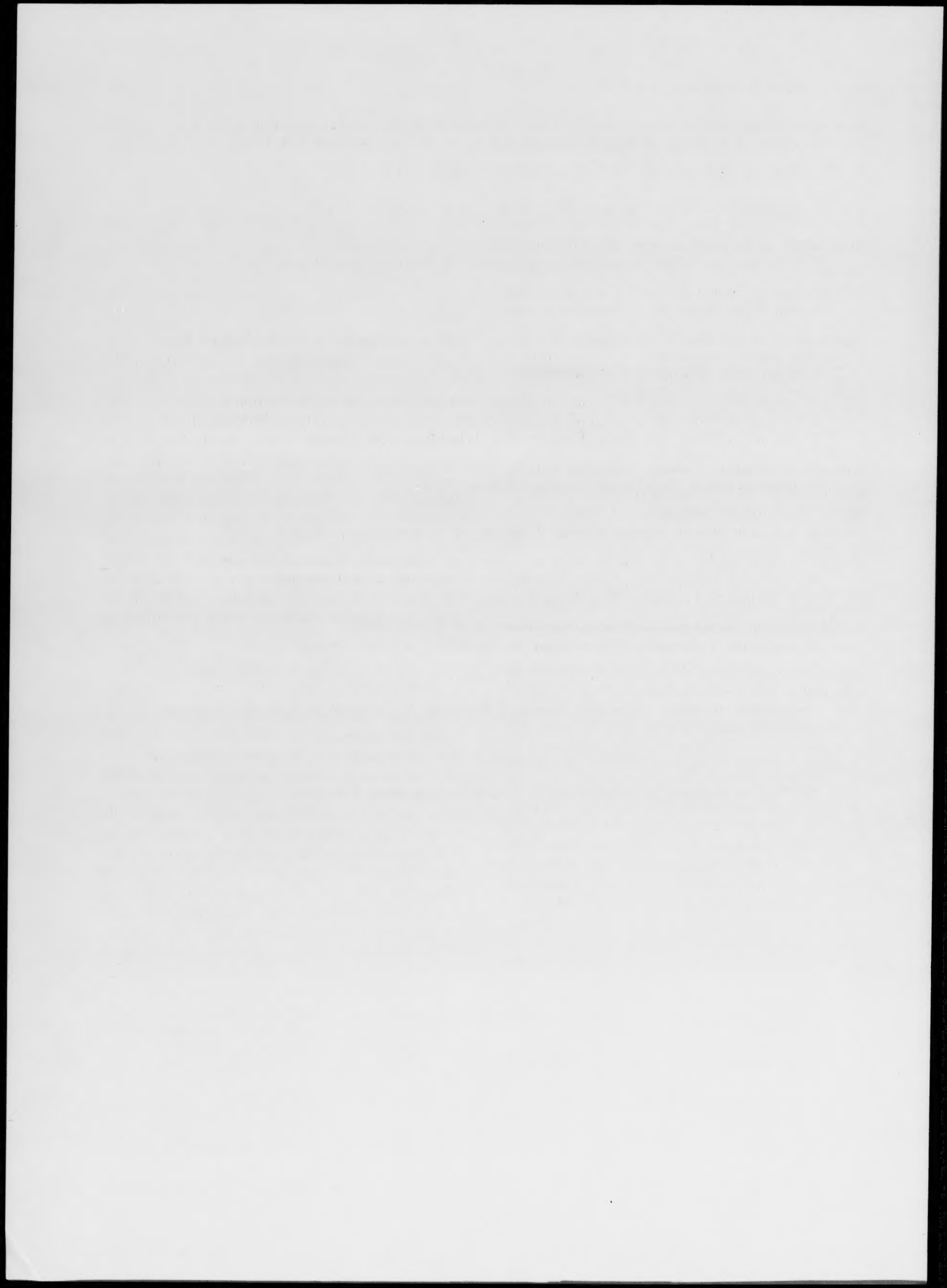
## 2. FAILURE AND SPALLING OF PROTECTIVE SCALES

The reactive element effect in high-temperature corrosion .....	129
J. Stringer (Palo Alto, CA, U.S.A.)	
Cracking and spalling of protective oxide layers .....	139
H. E. Evans (Berkeley, U.K.)	
The effect of ceria coatings on the high-temperature oxidation of iron-chromium alloys .....	147
R. J. Hussey, P. Papaioacovou, J. Shen, D. F. Mitchell and M. J. Graham (Ottawa, Ontario, Canada)	
Microstructure of alumina scales formed on NiCoCrAl alloys with and without yttrium .....	153
P. Choquet and R. Mévrel (Châtillon, France)	
Influence de l'yttrium sur le comportement en oxydation et en corrosion à 850 °C et 1100 °C d'un alliage de type $\gamma$ - $\gamma'$ .....	161
M. Vilasi, J. Steinmetz and P. Steinmetz (Vandoeuvre, France)	
The influence of certain reactive elements on the oxidation behaviour of chromia- and alumina-forming alloys. ....	169
S. Mrowec, J. Jedliński and A. Gil (Kraków, Poland)	
The influence of sulfur on the oxidation of coatings .....	175
N. S. Bornstein, M. A. DeCrescente and J. G. Smeggil (East Hartford, CT, U.S.A.)	
Adherence of $\text{Al}_2\text{O}_3$ coating layers to steels: the detrimental effect of sulphur and beneficial effect of rare earth metals .....	179
Y. Ikeda, M. Tosa, K. Yoshihara (Tsukuba, Japan) and K. Nii (Tokyo, Japan)	
Addition of yttrium, cerium and hafnium to combat the deleterious effect of sulphur impurity during oxidation of an Ni-Cr-Al alloy .....	185
A. S. Khanna, C. Wasserfuhr, W. J. Quadackers and H. Nickel (Jülich, F.R.G.)	
Stresses and cracking of oxide scales .....	193
J. H. Stout, D. A. Shores, J. G. Goedjen and M. E. Armacanqui (Minneapolis, MN, U.S.A.)	
Spallation of oxide scales from 20%Cr-25%Ni-Nb stainless steel .....	199
M. J. Bennett, D. J. Buttle, P. D. Colledge, J. B. Price, C. B. Scruby and K. A. Stacey (Didcot, U.K.)	
Oxydation à haute température d'alliages réfractaires en conditions isothermes et cycliques .....	207
B. Widyanto, C. Bracho-Troconis and M. Lambertin (Compiègne, France)	
Corrosion d'un alliage Fe-Cr-Ni-Al dans des milieux complexes entre 773 et 1073 K .....	213
M. Tachikart, F. Armanet, M. Lambertin, G. Béranger (Compiègne, France) and J. H. Davidson (Imphy, France)	
Stresses associated with Inconel 600 oxidation .....	221
G. Moulin, A. M. Huntz and J. M. Rousselet (Orsay, France)	
Comparative investigation of some austenitic chromium-nickel steels in hot air .....	229
A. Tasovac, R. Marković, Ž. Štrbački (Nikšić, Yugoslavia) and I. Esih (Zagreb, Yugoslavia)	
Critical cracking stress of oxide scales of tantalum due to oxidation .....	235
T. Li, M. Li and H. Guan (Shenyang, China)	
Influence of the parameters of the oxidation process on the critical cracking stress of oxide scales of niobium and niobium alloy .....	239
T. Li and M. Li (Shenyang, China)	
A new experimental method for growth stress measurement .....	245
J. G. Zhao and Y. J. Zhang (Beijing, China)	
Some effects of minor alloying additions on the formation of protective scales under sulfidizing conditions at 700 °C .....	251
I. G. Wright, J. A. Colwell (Columbus, OH, U.S.A.), D. R. Baer and L. H. Schoenlein (Richland, WA, U.S.A.)	

- Early stages of oxidation of Fe-25Cr and Fe-25Cr-6Al alloys in H<sub>2</sub>/H<sub>2</sub>O/H<sub>2</sub>S atmospheres at 700 °C ..... 259  
K. Vedula, B. Boulogne, P. Hughes, S. Chang and G. M. Michal (Cleveland, OH, U.S.A.)

### 3. HOT CORROSION AND ATTACK IN THE PRESENCE OF MOLTEN SALTS

- La corrosion par les gaz en présence de condensats salins ..... 267  
P. Steinmetz (Vandoeuvre, France) and J. J. Rameau (St. Martin d'Hères, France)
- Sub-melting point hot corrosion of alloys and coatings ..... 277  
S. Shih, Y. Zhang and X. Li (Shanghai, China)
- High-temperature corrosion of several commercial Fe-Cr-Ni alloys under a molten sodium sulphate deposit in oxidizing gaseous environments ..... 283  
R. Santorelli, E. Sivieri and R. Cristina Reggiani (Milan, Italy)
- The development of high-temperature corrosion-resistant aluminium-containing ferritic steels ..... 293  
J. Le Coze (Saint-Etienne, France), U. Franzoni (Rome, Italy), O. Cayla (Firminy, France),  
F. Devisme (Fontenay-Aux-Roses, France) and A. Lefort (Grenoble, France)
- Corrosion behaviour of austenitic stainless steels in the high chloride-containing environment ..... 301  
H. Fujikawa and N. Maruyama (Amagasaki, Japan)
- Powder metallurgical chromium ..... 307  
R. Eck, H. P. Martinz (Reutte, Austria), T. Sakaki and M. Kato (Tokyo, Japan)
- A review of recent studies of the role of zinc as an inhibitor of hot corrosion from molten sulphates ..... 313  
P. J. Hancock (Pointe Claire, Quebec, Canada), H. A. Hancock, W. F. Caley and  
R. S. Hollingshead (Halifax, Nova Scotia, Canada)
- Effects of alloying elements on NaCl-induced hot corrosion of stainless steels ..... 319  
N. Hiramatsu, Y. Uematsu, T. Tanaka and M. Kinugasa (Yamaguchi, Japan)
- Etude électrochimique de la corrosion du cuivre et du magnésium dans les mélanges fondus HF-KF: influence de leurs teneurs en HF ..... 329  
P. Germain, F. Nicolas (Pierrelatte, France), S. Rouquette, S. Lamirault, D. Ferry and G. Picard (Paris, France)
- Structure et comportement en oxydation et en corrosion à 850 °C d'une phase riche en tantale identifiée lors de l'oxydation d'alliages  $\gamma/\gamma'$  ..... 341  
M. Vilasi, B. Malaman, J. Steinmetz and P. Steinmetz (Vandoeuvre, France)





## CONTENTS

### 4. PROTECTIVE COATINGS, SELECTION AND APPLICATION TECHNIQUES

Multicomponent diffusion studies in selected high-temperature alloy systems.....	351
M. A. Dayananda (W. Lafayette, IN, U.S.A.)	
Corrosion à haute température des alliages base aluminium destinés aux revêtements protecteurs.....	361
J. A. Tamarin, E. B. Kachanov and N. V. Zabrodina (Moscow, U.S.S.R.)	
High temperature-resistant palladium-modified aluminide coatings for nickel-base superalloys.....	367
S. Alperine (Châtillon, France), P. Steinmetz (Vandoeuvre, France), P. Josso (Châtillon, France) and A. Costantini (Vandoeuvre, France)	
Revêtements d'aluminiums complexes obtenus par dépôt électrophorétique consolidé par aluminisation .....	373
R. Morbioli (Evry, France)	
Low-pressure gas-phase pack cementation coating of complex-shaped alloy surfaces .....	379
L. Vandenbulcke, G. Leprince and B. Nciri (Orleans, France)	
Hot corrosion of yttrium-modified aluminide coatings .....	387
F. Wang, H. Lou, L. Bai and W. Wu (Shenyang, China)	
Sur l'effet de quelques éléments d'addition sur l'oxydation des revêtements d'aluminiums modifiés par la chrome déposés sur des super-alliages à base nickel .....	391
J. M. N'Gandu Muamba and R. Streiff (Marseille, France)	
Corrosion damage and regeneration of aluminide coatings on aircraft turbine blades .....	407
L. Swadźba, B. Formanek and A. Maciejny (Katowice, Poland)	
Simultaneous chromizing and aluminizing of iron-base alloys.....	413
P. A. Choquet, E. R. Naylor and R. A. Rapp (Columbus, OH, U.S.A.)	
New high temperature-resistant NiCrAl and NiCrAl + Hf felt materials.....	419
G. Leprince (Orleans, France), S. Alperine (Châtillon, France), L. Vandenbulcke (Orleans, France) and A. Walder (Châtillon, France)	
Tenue à l'oxydation et à l'abrasion d'un revêtement mixte boroaluminisé préparé par cémentation activée en caisse sur un acier industriel .....	427
N. Van Tu, A. Galerie and M. Caillet (Saint Martin d'Hères, France)	

### 5. CERAMIC MATERIALS AND THERMAL BARRIER COATINGS

Thermal barrier coatings for gas turbine use .....	433
D. J. Wortman, B. A. Nagaraj and E. C. Dunderstadt (Cincinnati, OH, U.S.A.)	
High-temperature oxidation-protection CVD coatings for structural ceramics: oxidation behaviour of CVD-coated reaction-bonded silicon nitride .....	441
J. Desmaison, N. Roels and P. Belair (Limoges, France)	
The protective properties of thin alumina films deposited by metal organic chemical vapour deposition against high-temperature corrosion of stainless steels .....	449
R. W. J. Morssinkhof, T. Fransen, M. M. D. Heusinkveld and P. J. Gellings (Enschede, The Netherlands)	
Hot-gas corrosion of silicon carbide materials at temperatures between 1200 and 1400 °C .....	457
R. Förthmann and A. Naoumidis (Jülich, F.R.G.)	
On the stability of amorphous silica coatings for high-temperature service.....	461
K. S. Coley (Teddington, U. K.), A. T. Tuson (Didcot, U. K.), S. R. J. Saunders (Teddington, U. K.), M. J. Bennett and C. F. Knights (Didcot, U. K.)	

Diffusional interactions and reactions between a partially stabilized zirconia thermal barrier coating and the NiCrAlY bond coat .....	467
E. Y. Lee, R. R. Biederman and R. D. Sisson, Jr. (Worcester, MA, U.S.A.)	
Thermal barrier coatings: microstructural investigation after annealing .....	475
L. Lelait, S. Alpérine, C. Diot and R. Mévrel (Châtillon, France)	
Usure à chaud et tenue à l'oxydation d'une céramique $\text{Si}_3\text{N}_4$ .....	483
I. Guillot, F. Armanet and G. Béranger (Compiègne, France)	

## 6. SURFACE MODIFICATION TREATMENT BY HIGH ENERGY BEAMS

Traitements de surface par faisceaux de haute energie .....	489
M. Caillet, A. Galerie and M. Pons (Saint Martin d'Hères, France)	
Effect of laser surface modification on high-temperature oxidation and corrosion behaviour of alloys and coatings .....	499
W. Wu (Shenyang, China), R. Streiff (Marseille, France) and M. Wang (Shenyang, China)	
The influence of implanted yttrium on the oxidation properties of a Co-25Cr-1Al alloy .....	509
K. Przybylski (Kraków, Poland)	
Synthesis of silicon nitride films by ion-beam-enhanced deposition and their protective properties against oxidation .....	519
S. Taniguchi, T. Shibata and K. Nakamura (Osaka, Japan), X.-H. Liu, Z.-H. Zheng, W. Hwang and S.-C. Zou (Shanghai, China)	
Effects of ion implantation on the mixed gas corrosion of a chromia former .....	525
V. Srinivasan, D. E. Goodman and A. R. Kraus (Dayton, OH, U.S.A.)	
Oxidation behaviour of a laser-clad nickel-based alloy containing hafnium .....	531
C. Ribaud and J. Mazumder (Urbana, IL, U.S.A.)	
The influence of implanted yttrium and cerium on the protective properties of a $\beta$ -NiAl coating on a nickel-base superalloy .....	539
J. Jedlinski, K. Godlewski and S. Mrowec (Kraków, Poland)	
Laser surface treatment of ceramic coatings .....	545
A. Petitbon, D. Guignot (Marcoussis, France), U. Fischer (Dortmund, F.R.G.) and J.-M. Guillemot (Saint Denis, France)	
The influence of laser surface treatment on the high-temperature oxidation of $\text{Cr}_2\text{O}_3$ -forming alloys .....	549
P. S. N. Stokes, F. H. Stott and G. C. Wood (Manchester, U.K.)	
Laser melting of an NiCr alloy precoated with carbon: high-temperature oxidation and wear resistance .....	555
A. M. Huntz (Orsay, France), T. Piug (Arcueil, France), L. Confignal, F. Charpentier and M. Condat (Orsay, France)	

## 7. INTERACTION OF CORROSION AND MECHANICAL FACTORS INCLUDING EROSION

The role of the interaction of corrosion and mechanical factors for the degradation of materials .....	563
M. Schütze (Frankfurt, F.R.G.)	
Erosion-corrosion of materials at elevated temperatures .....	571
K. Natesan and Y. Y. Liu (Argonne, IL, U.S.A.)	
Influence of creep deformation on the corrosion behaviour of a $\text{CeO}_2$ surface-modified Alloy 800H in a sulphidising-oxidising-carburising environment .....	581
M. F. Stroosnijder, V. Guttman, R. J. N. Gommans (Petten, The Netherlands) and J. H. W. de Wit (Delft, The Netherlands)	

Rôle des contraintes extérieures en sulfuration: cas d'alliages base nickel .....	589
E. Robin and S. Toesca (Dijon, France)	
Contribution à l'étude de l'influence des contraintes sur l'oxydation à haute température d'un alliage réfractaire.....	597
F. Nardou and L. Gnasse Dago (Limoges, France)	
Erosion-corrosion of carbon steel by particles in circulating fluidized bed combustors.....	603
A. V. Levy, B. Q. Wang and G. Q. Geng (Berkeley, CA, U.S.A.)	
The influence of temperature on the erosion oxidation of steels in a fluidized-bed environment .....	611
F. H. Stott, S. W. Green and G. C. Wood (Manchester, U.K.)	
Effect of H <sub>2</sub> O-containing atmosphere on creep-rupture elongation of Alloy 800.....	619
K. Fritscher and Y. T. Lee (Cologne, F.R.G.)	
The effect of alloy chemistry on the creep behaviour in a helium environment with low oxygen partial pressure .....	623
B. Huchtemann (Krefeld, F.R.G.)	
Corrosion sous contrainte mécanique du Zircaloy-4 en milieu iodures alcalins fondus.....	627
B. Chevalier and J. J. Rameau (Saint Martin d'Hères, France)	
<b>8. MECHANICAL PROPERTIES OF COATED SYSTEMS</b>	
The mechanical properties of coatings and coated systems .....	633
M. I. Wood (Leatherhead, U.K.)	
Modelling creep properties of coated superalloys in air and aggressive environments.....	645
S. Osgerby and B. F. Dyson (Teddington, U.K.)	
<b>9. HIGH TEMPERATURE CORROSION AND EROSION MONITORING</b>	
On-line monitoring of furnace-wall corrosion in a 125 MW power generation boiler .....	651
D. M. Farrell, W. Y. Mok (Manchester, U.K.) and L. W. Pinder (Nottingham, U.K.)	
Appareillage pour l'érosion à haute température sous gaz corrosifs.....	661
G. Silvestre (Grenoble, France)	
<b>10. PERFORMANCES OF SYSTEMS IN PRACTICE</b>	
Some critical industrial requirements and experience related to high-temperature corrosion .....	669
D. B. Meadowcroft (Leatherhead, U.K.)	
The behaviour of aluminium-chromium ferritic steels in simulated coal gasification atmospheres at 723 K ...	677
K. S. Coley, S. R. J. Saunders and A. Chrysanthou (Teddington, U.K.)	
<b>11. DATA BANKS AND EXPERT SYSTEMS</b>	
Computerized representation of data and knowledge on high-temperature corrosion and corrosion control ...	685
E. D. Hondros, H. Kröckel (Petten, The Netherlands) and R. Streiff (Marseille, France)	
Une banque de données sur les revêtements et la corrosion à haute température: un exemple de banque de données sur les matériaux .....	693
R. Streiff (Marseille, France)	
Some conclusions on the 2nd International Symposium on High Temperature Corrosion, Les Embiez, May 22-26, 1989 .....	697
P. Lacombe (Orsay, France)	
AUTHOR INDEX.....	703
SUBJECT INDEX.....	705

